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## SSAR-15 INSTRUCTIONS



### 1. PISTOL GRIP REMOVAL

Remove the screw inside the pistol grip (save the screw for re-use later). Take caution not to lose the Safety Detent Spring and Safety Selector Detent when removing the pistol grip.

### 2. INSTALL THE INTERFACE BLOCK

Position the SSAR-15® Interface Block in the place of the pistol grip. A tight fit is normal and may require additional pressure. Do not forget to re-install the Safety Selector Spring and Safety Selector Detent. Use the screw removed from the pistol grip to secure the Interface Block.

### 3. REMOVE ADJUSTABLE STOCK

Refer to the manufacturer's instructions.

### 4. CRITICAL: BUFFER TUBE INSPECTION

The buffer tube should not be canted. If the SSAR-15® does not slide freely, remove the SSAR-15® , and loosen the castle nut. After loosening the castle nut; re-install the SSAR-15® , verify the SSAR-15® slides freely, and then tighten the castle nut.

(Once installed, the SSAR-15® will hold the buffer tube in the correct orientation to allow for proper use.)

### 5. INSTALL THE SSAR-15

Slide the SSAR-15® onto the buffer tube and ensure the Interface Block aligns with the pistol grip. When the SSAR-15® comes to a stop, pull the Lock Pin Modifier (LPM) downward and continue sliding forward the SSAR-

## INSTALL INSTRUCTIONS

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15® .

## 6. FINAL CHECK

The SSAR-15® can slide freely or be locked in place by operating the LPM.

A. When the LPM is oriented perpendicular to the SSAR-15® , the lock pin seats into a detent prohibiting any stock movement.

B. When the LPM is oriented parallel to the SSAR-15® , the superior performance stock will slide freely back-and-forth about 1-inch to enable the rapid firing technique.

## INSTRUCTIONS FOR OPERATION

1. Place your forefinger onto the SSAR-15® finger rest, keeping your trigger finger securely in place.
2. Pull the rifle into your shoulder nice and snug.
3. With your trigger finger firmly in place and your strong hand pulling the rifle into your shoulder, take your weak hand and push the hand guard forward. The trigger will collide with the stationary finger and once enough forward pressure is applied, the trigger will be engaged. The rifle will recoil allowing the trigger to reset. To fire the next round, you simply reapply the forward movement. This can be done in rapid succession.

## SHOOTING NOTES

Remember to relax. Like pressing a gas pedal on a vehicle, apply forward pressure very smoothly. Too much forward pressure will stall the rifle. It only requires 4 to 6 lbs. of pressure to fire the rifle and begin using the SSAR-15® .

Take a good shooting stance so that the recoil does not push you off balance. If you feel that you are losing your balance, simply stop pushing forward, recompose your shooting stance then try again. Remember this is a shooting technique and practice makes perfect!

### REMEMBER TO ALLOW YOUR RIFLE TO COOL!

When you have finished shooting, clear the chamber to prevent an accidental discharge. If there are any questions about your firearm's capabilities, contact the rifle manufacturer and follow their recommendations.

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